



杰创·东方
JCDOFAMA



连续挤铅机

Lead Continuous Sheathing Extruder

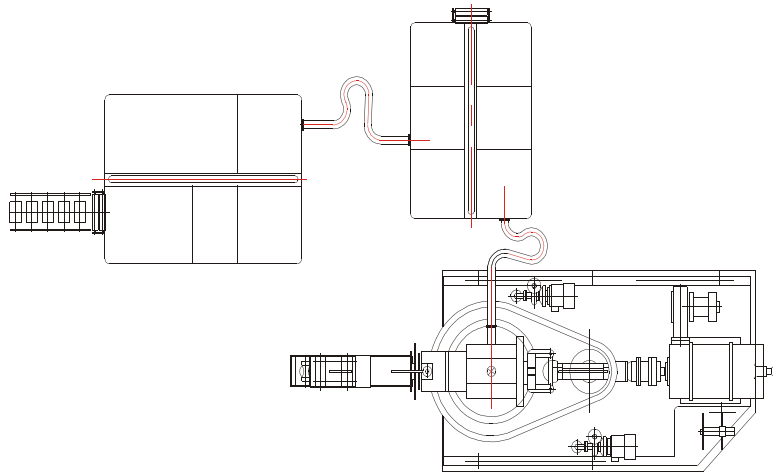
- ◆ 用于电缆包复铅护层或橡胶管包铅硫化
Used for continuous sheathing lead layer over the cable or vulcanizing rubber pipe
- ◆ 以螺杆装置输送铅料，实现连续挤出
The specific screw is adopted to realize continuous extruding molten lead
- ◆ 各部位温度和挤出压力趋于恒定，保证铅层厚度均匀
Even lead thickness is ensured by constant temperature in any position and constant pressure of extruding cylinder
- ◆ 熔铅炉、保温炉和铅液输送均采用密闭系统，消除环境污染
As the melting furnace, holding furnace and lead canal are close system, the environment pollution is avoided
- ◆ 加热温度通过PLC连续控制，触摸屏显示控制各项参数
Temperature continuously controlled by PLC, running parameter of the machine are displayed and controlled through touch screen



IAF & PAC 多边认可
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连续挤铅机

Lead Continuous Sheathing Extruder



主机 Extruder



炉子 Furnace



收线机 Take-up



电气柜 Electric panel

技术数据 Technical Data

名称 Description	参数 Specification			
	YQL-100/5型	YQL-150/5型	YQL-200/5型	
原料	纯铅 pure lead	Pb-99.99%	Pb-99.99%	Pb-99.99%
	铅-锑合金 Pb-Sb alloy	Sb-0.5-0.6%	Sb 0.5-0.6%	Sb 0.5-0.6%
	铅-锡-锑合金 Pb-Sn-Sb alloy	Sn-0.4%; Sb-0.2%	Sn 0.4%, Sb 0.2%	Sn 0.4%, Sb 0.2%
	铅-锑-铜合金 Pb-Sb-Cu alloy	Sb-0.04%; Cu-0.04%	Te 0.04%, Cu 0.04%	Te 0.04%, Cu 0.04%
	铅-锡-镉合金 Pb-Sn-Cd alloy	Sn-0.2%; Cd-0.075%	Sn 0.2%, Cd 0.075%	Sn 0.2%, Cd 0.075%
包覆直径 Final dia	Φ6-40mm	Φ20-100mm	Φ60-150 mm	
挤出螺杆直径 Screw dia	100mm	150mm	200mm	
螺杆转速 Screw speed	5-11rpm	5-10.5rpm	3-9.5rpm	
出线速度 Line speed	3.5-22m/min	2.5-18m/min	1-10m/min	
熔铅炉容量 Melting furnace	10t	18t	18t	
净化保温容量 Holding furnace		10t	10t	
挤出主电机 Main motor	55kW	90kW	110kW	
熔铅炉功率 Melting power		141.1kW	141.1kW	
保温炉功率 Holding power	101.1kW	101.1kW	101.1kW	
循环水量 Water consumption	3-5t/h	6-8t/h	8-10t/h	

★ 参数更改恕不通知 Technical modification reserved



德阳杰创线缆机械有限责任公司

Deyang Jiechuang Wire & Cable Machinery Co., Ltd.

德阳东方电工控制设备有限公司

Deyang Dongfang Electrotechnical Control Equipment Co., Ltd.

中国·四川·德阳市天元开发区太华山路北段(邮编: 618000)

Taihuashan Road North, Tianyuan Industrial Area, Deyang, Sichuan 618000, China

电话(Tel): +86-838-2802628, 2823685 传真(Fax): +86-838-2800877

Website: www.jcdofama.com

e-mail: jcdofama@163.com